



José J. Pagán Malavé

Advisor: Carlos González, Ph.D.

Master of Engineering in Manufacturing Engineering



Industrial and Systems Engineering Department, Polytechnic University of Puerto Rico

# Abstract

A DMAIC methodology was carried out to identify and improve two processes within a Service Providing Company. These processes where the Quote redaction process and the Field Work Time Management. A bottle neck was identified on the Quote process and means where implemented to delegate work and mitigate the bottle neck. Check lists where developed to help reduce the error while evaluating, buying and preparing for works. This translates into less missed time in the completion of the work and therefore more revenue for the company.

# Objectives

- •Improve Quote Delivery Time
- •Reduce Field Work Missed Time

## Introduction

It is no secret that in any country there is great competition for service companies due to the high demand for specific services which require complex and/or technical skills. These types of companies include plumbing, electrical, masonry and even data providers among many others.

There are many processes within a Service Providing Company that are completely transparent to customers and even field technical personnel. These processes can include, quote preparation, contract emission, client acquisition, invoicing, project planning and management, and even material acquisition. Careful execution of each process is a key aspect that differentiates the company as profitable from one that is not. The core of a service providing company are its employees and how these behave and manage tasks at the work place. These employees carry the company name and reputation with their acts and performance. Time management and fast interaction with customers provides a better chance of landing crucial jobs and gaining new customers. Both, fast delivery and Field Work time management are crucial aspects of day to day activities that represent two of the most profitable aspects for the company.







## Methodology

Identify the customer and the problem

- Project Charter
- SIPOC Diagram

Elaborate data collection plans and collect

- Operational Definition
- Pareto Charts

- Analyze the collected data
- Cause and Effect



Identify opportunities for improvement and execute

Failure Mode Effect Analysis (FMEA)

Supplier

Maintain project results overtime

Customers

- Checklists
- Periodic evaluations
- Re-training

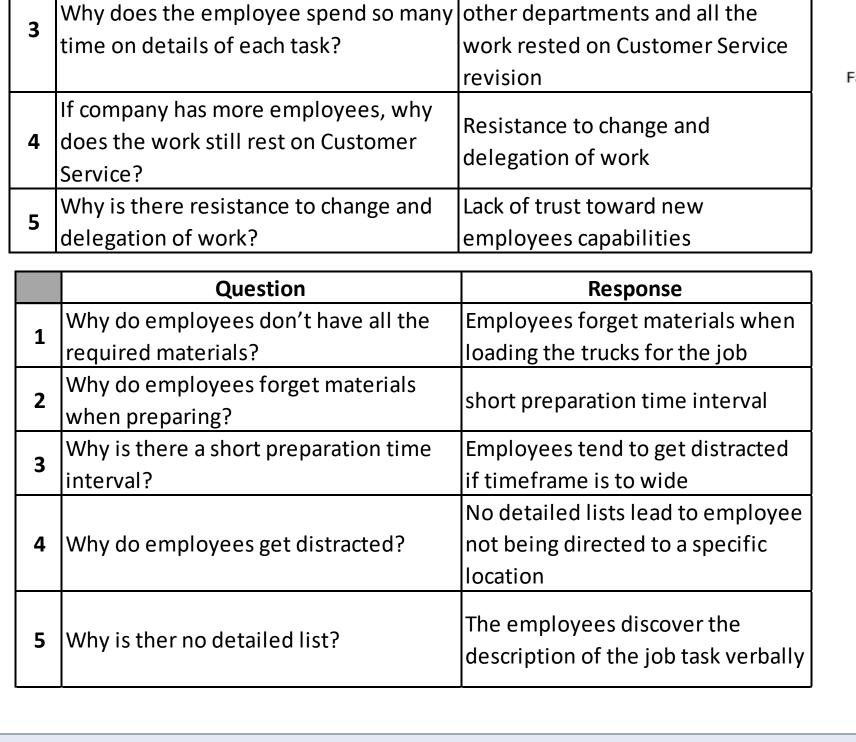
Outputs

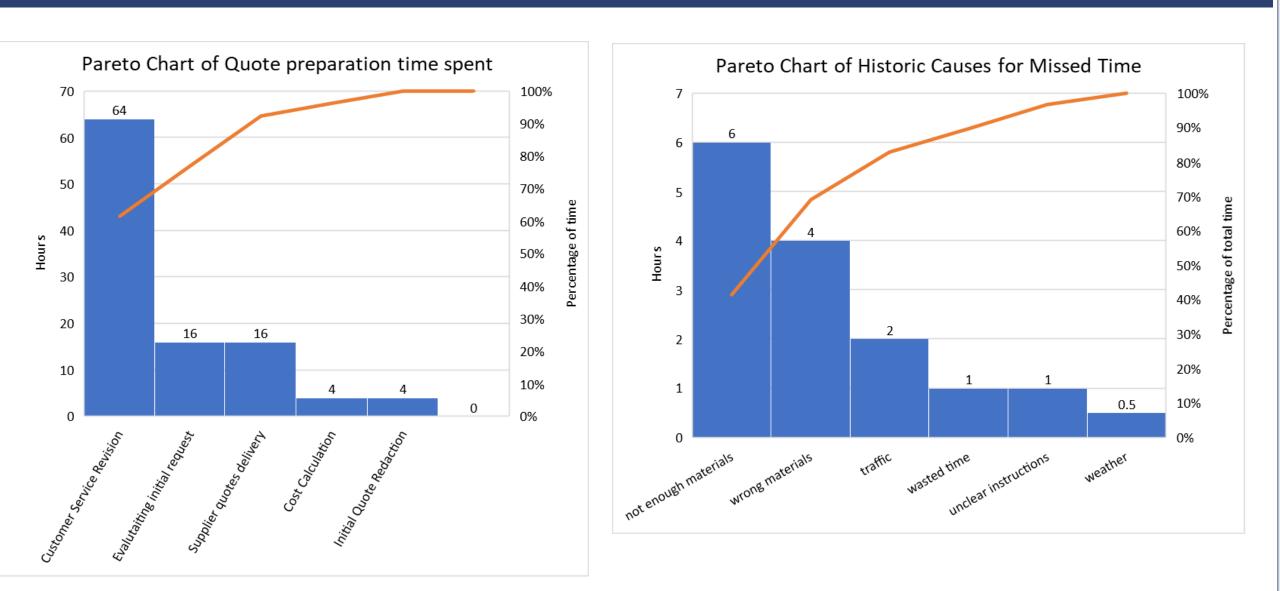
### Results

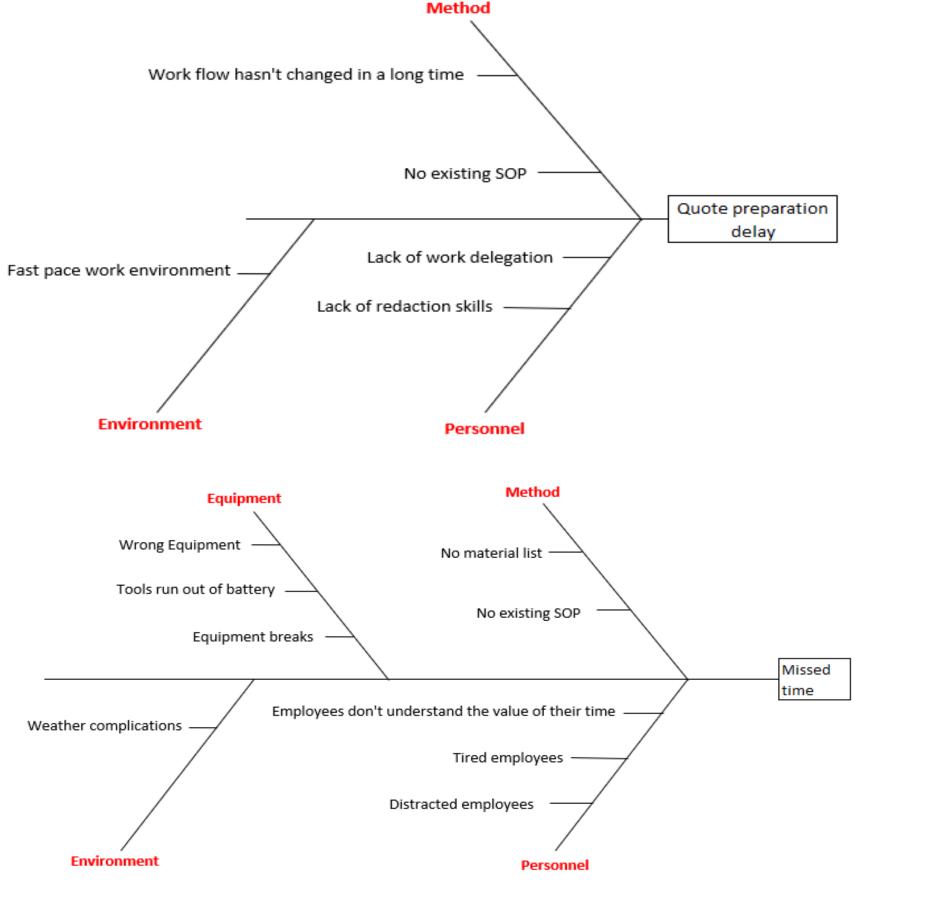
Materials Suplier	Material and Equipment quotes from suppliers	Quote redaction process	Service Quote	Clients								
Equipment supplier	Client request for job	ргосезз	Field Work tasks	Field Workers								
>>>Process>>												
Staff recieves suppliers quotes	Calculates Revenue percentage and labor cost	Delivers cost information to manager	Manager Redacts Quote detailing services to be provided and costs associated	Customer Service revises quote and sends to Customer								

**Process** 

	Question	Response
1	Why is Customer Service taking longer than other stages?	Employee focused on too many tasks
2	Why is the employee focused on so many tasks?	Spends too much time on details in each task
3	Why does the employee spend so many time on details of each task?	Company had less employees on other departments and all the work rested on Customer Service revision
4	If company has more employees, why does the work still rest on Customer Service?	Resistance to change and delegation of work
5	Why is there resistance to change and delegation of work?	Lack of trust toward new employees capabilities
	Question	Response
1	Why do employees don't have all the required materials?	Employees forget materials when loading the trucks for the job
2	Why do employees forget materials	short preparation time interval







Item of Process Step	Potential Failure Mode	Potential Effect (s) of Failure	Severity	Potential Cause (s)	Ocurrence	Current Controls	Detection	RPN	Recommen ded Action	Responsib ility	"After"-> Action Taken	Severity	Ocurrence	Detection	RPN					
Prepare Material list	Not enough materials				No effective evaluatio n	7	Manager revision	5	21	Establish written checklist	Operation Manager	More realistic material lists		3	10	22				
Buy materials	Wrong materials			Did not have written material list	5	Manager revision	8	22	Only written material list would be approved	Operation Manager	No verbal purchases		1	10	20					
		aterials or time than		Lack of training	7	Manager revision	7	23	Establish written checklist	Operation Manager	Less forgotten materials		2	10	21					
Prepare for Job	Forgotten materials or equipment		19	9	No written material list	8	none	7	24	Hand employees written job description and material list	Operation Manager	Employee s prepare better for the job to execute	9	4	10	23				
Execute job	Takes more time than planned									Backtrack ing do to no available items	7	none	7	23	Responsibil ice employee who executed checklist for forgotten items	Operation Manager	Employee s take more seriously the job excecutio n		3	10
			То	tal Risk Pric	oriti	zation num	ber	113		Total Ris	k Prioritiza	tion	num	ber	108					

Item of Process Step	Potential Failure Mode	Potential Effect (s) of Failure	Severity	Potential Cause (s)	Ocurrence	Current Controls	Detection	RPN	Recommen ded Action	Responsib ility	"After"-> Action Taken	Severity	Ocurrence	Detection	RPN			
Supplier Quote	Late quote			external causes	3	phone or email follow up	10	21		none	none		3	10	21			
Cost calculation	Wrong calculations			lack of training	2	Manager revision	10	20	none			8	2	10	20			
Quote   reda		time delay		lack of training	3	Manager revision	10	21					თ	10	21			
	redaction		1 8	high work load	7	none	10	25	train employees on quote redaction skills	Operation Manager	Quote arrives more robust and less revision is needed		3	10	21			
Quote revision	revision							high work load	9	none	10	27	delegate work on to trained employees	Customer Service Manager	Work does not accumula te and quotes are dispache d faster		3	10
Total Risk Prioritization number						114	Total Risk Prioritization number 104											

## Conclusion

Project deliverables where met on both Quote redaction time and Field Work time management.

The implementation of satisfactory measures enabled us to lower quote delivery from 10 days down to only 3. Work load has lowered and is more properly distributed among qualified employees. Field Work Missed time has been controlled and maintain within planned times by 78%. The proper use of the created checklists enabled us to standardize ways of evaluating jobs, buying materials and preparing to execute the jobs.

### References

- "Set SMART Goals to Better Manage Time", *Isixsigma.com*, 2018. [Online]. Available: https://www.isixsigma.com/implementation/change-managementimplementation/set-smart-goals-better-manage-time/. [Accessed: September 5, 2018].
- "What is Time Management, Working Smarter to enhance productivity", Mindtools.com, 2018. [Online]. Available: https://www.mindtools.com/pages/article/newHTE\_00.htm. [Accessed: 09- Sep-
- "Six Sigma DMAIC Roadmap", *Isixsigma.com*, 2018. [Online]. Available:
- https://www.isixsigma.com/new-to-six-sigma/dmaic/six-sigma-dmaic-roadmap/. [Accessed Sept. 12, 2018].
- "DMAIC The 5 Phases of Lean Six Sigma", Goleansixsigma.com, 2018. [Online]. Available: http://www.goleansixsigma.com/dmaic-five-basic-phases-of-lean-sixsigma/. [Accessed: 09- Sep- 2018].
- C. Gonzalez, "MMP 6006- Lean Manufacturing", Polytechnic University of Puerto Rico, 2017. E. Torres, "MMP 6130- Six Sigma", Polytechnic University of Puerto Rico, 2017.
- J. Ayala, "Service Processes," in Operations Management/Operations Planning and Control, Winter 2017 ed. San Juan, 2018, ch. 7, pp. 204-225.

## Acknowledgement

I would like to thank Dr. Carlos Gonzales for his help and inputs on this project.